

2015 T.H.E. Conference

Short Span Bridge Design Alternatives

By: Jack Elston, P.E.,
Steve Megginson, P.E., S.E.

- **Introduction**
- **Bridge Planning Alternatives**
- **Design Comparisons**
- **Summary**

Pragmatic Comparison of Rural Bridges 40 – 120 ft

- Precast Prestressed Concrete Deck Beams
- Cast-in-Place Concrete Slabs
- Concrete Slab on Steel Beams
- Concrete Slab on Precast Prestressed Girders
- Culverts / 3 Sided Structures <40 ft

Precast Prestressed Concrete Deck Beams

- Span Lengths: 40 ft to 100 ft
- Predominant on County & Township Inventories
- Quick Fabrication and Erection
- Salt and heavy loads deteriorate shear keys
- Concrete and HMA & A-3 overlays improve ride quality



Cast-in-Place Concrete Slabs

- Max Span length ~ 45 ft
- Requires Piers in channel
- Thin superstructure depth
- Long life span / Low maintenance
- High labor costs - Regional



Concrete Slab on Steel Beams

- Single Span Lengths: 60 ft to 120 ft
- Weathering Steel / Integral Abutments
- Long Life Span and Low Maintenance
- Suitable for Rehabilitation/ Deck Replacement



Structural Steel Prices
have remained
competitive

Concrete Slab on Precast Prestressed Concrete Beams (PPCI)

- Single Span Lengths: 60 ft to 135 ft
- Long Life and Low Maintenance
- Less Competitive Than Steel: Span to Beam Depth Ratio

New PPC-IL
Shapes planned
for release



Box Culverts

- Single and Double Boxes are most cost effective
- Long Life and Low Maintenance
- Labor Intensive Construction
- Intrusive Instream Work & Permitting / Debris



3 Sided Structures

- Provide quick construction and natural bottom
- Applications can be limited by foundation material
- Evaluate Scour Potential



Design Comparisons



Span Length
Life Expectancy

Construction Costs
Instream Work
Maintenance Needs



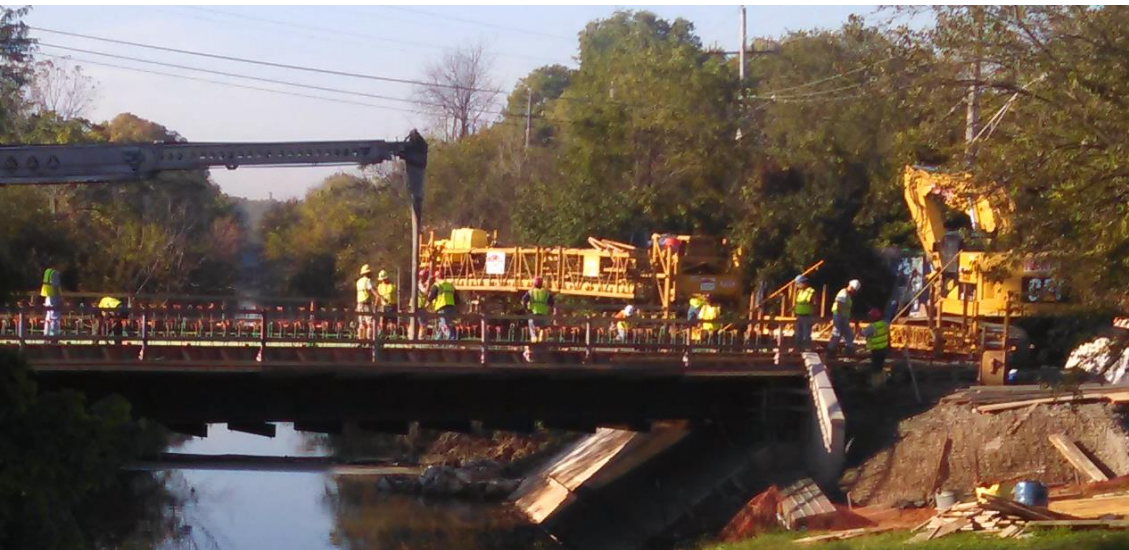
Determine Design Span Length

- Site Layout – Channel Width
- Highwater & Hydraulic Capacity
- Superstructure Construction Depth
- Set Approach Roadway Grade



Optimize Constructability

- Reduce Instream Work
- Allow Equipment Access to Superstructure
- Ensure Material Delivery & Logistics



- Reduce Closure Time
- Allow Future Rehabilitation
- Salt Usage?

Average Bridge Cost Comparisons

- | | | |
|----------------------|-------------|-----------|
| • CIP Concrete Slabs | 3 span | 154 \$/sf |
| • PPC Deck Beams | 3 span | 165 \$/sf |
| • PPC Deck Beams | Single span | 149 \$/sf |
| • Steel Beams | Single span | 173 \$/sf |



2014 Lettings

Case Study: Long Span Structure options

Vermilion County, Township Bridge, 120 ft length

1) Three Span PPC Deck Beam	\$642,000
2) Single Span PPC Deck Beam	\$580,000
3) Single Span Steel Beam	\$653,000

Steel Beams provided longer expected life span

Low Maintenance, Clear of Debris

Case Study: Multiple Span Structure options

Fayette/ Shelby County, C.H. 14 Bridge, 225 ft Length

- | | |
|------------------------------------|-------------|
| 1) Three Span PPC Deck Beam | \$1,263,000 |
| 2) Three Span Steel Superstructure | \$1,306,000 |

Limited Detour Options for Traffic

PPC Beams allow quicker construction



Case Study: Medium Length Structure options

McLean County, C.H. 36, 84 ft length

- | | |
|--------------------------------------|-----------|
| 1) Three Span CIP Concrete Slab | \$774,000 |
| 2) Single Plate Steel Superstructure | \$800,000 |

Piers Eliminated in Channel
Adequate Freeboard for
Deeper Steel beams



Case Study: Short Span Structure options

Ford/ Iroquois County, Township Bridge, 68 ft length

- | | |
|---------------------------------|-----------|
| 1) Three Span PPC Deck Beam | \$193,000 |
| 2) Three Span CIP Concrete Slab | \$232,000 |



Concrete Slab provides longer structure life

In Conclusion:

- *Initial Cost* and *Life Expectancy* most often affect structure choice.

- *Communication and Planning* of design factors are critical to find the best solutions.

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Questions?

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